

Section : Body

Ref. No. : B-0014

Date : Aug., 2000

Page : 1 of 13

Area Application : Others(Philippines, China, Russia)

Model Name : HIACE

Model Code : RZH102, 155, LH114, 155

Subject : SUPPLEMENTAL FOR REPAIR MANUAL

This Service Bulletin is to inform you of the service data for the following parts due to the change in HIACE from August, 2000.

Part Name	Application Model
Roof Head Lining	RZH155L-BFMGE RZH155L-BFMGEX
Rear Seat	LH154L-BFMGS LH154L-BFMQS
Rear Seat Belt	RZH155L-BFMGE RZH155L-BFMGEX LH154L-BFMGS LH154L-BFMQS RZH102L-RFMGS LH114L-BRMRS

The attached pages will be applied to the following manuals.

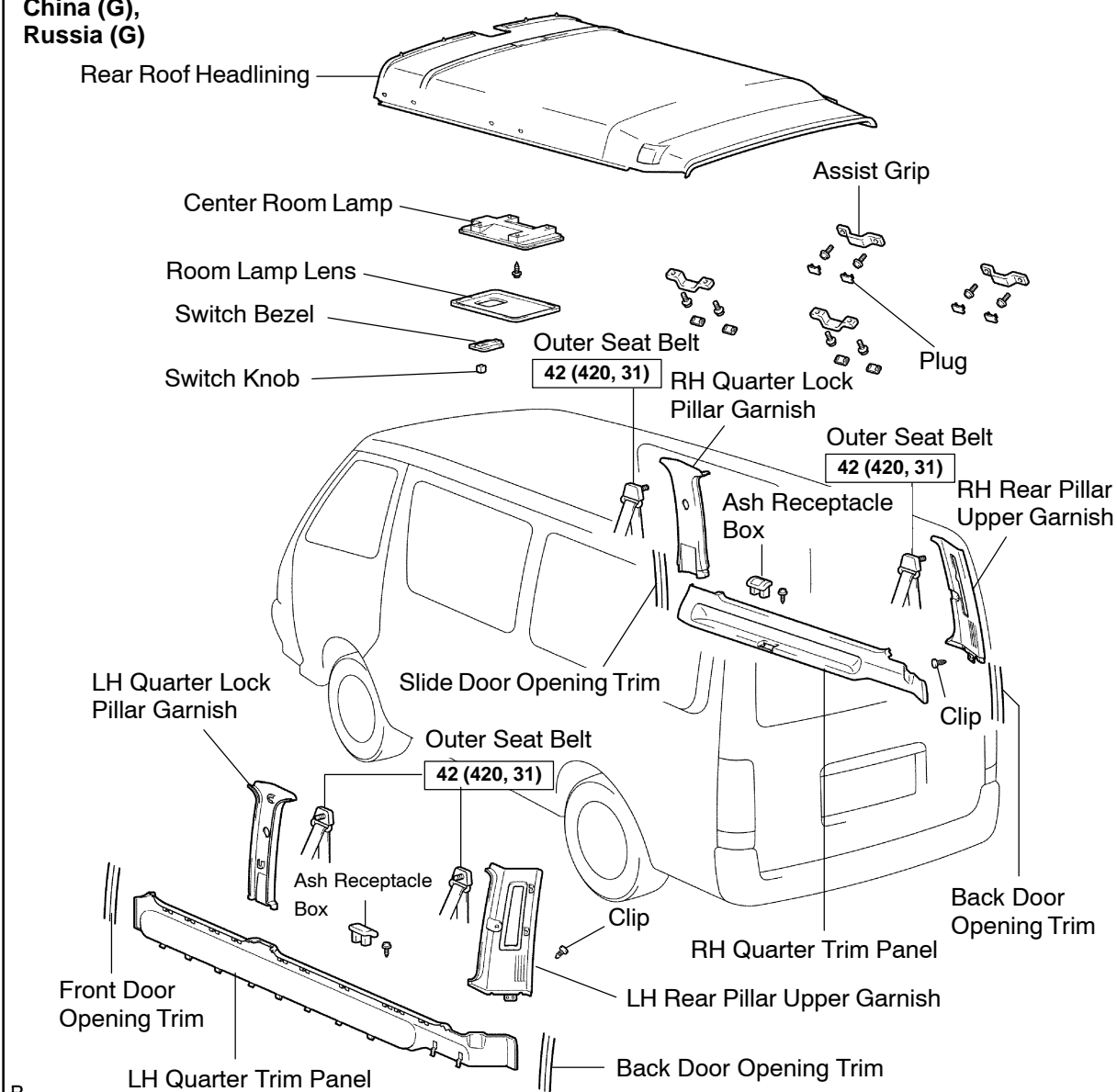
Pub. No.	Publication Name
RM156E	HIACE CHASSIS & BODY Repair Manual
RM471E	HIACE CHASSIS & BODY Repair Manual Supplement
RM670E	HIACE CHASSIS & BODY Repair Manual Supplement
RM709E	HIACE CHASSIS & BODY Repair Manual Supplement

Production Effective :

Frame No.	Production Date
—	From August, 2000

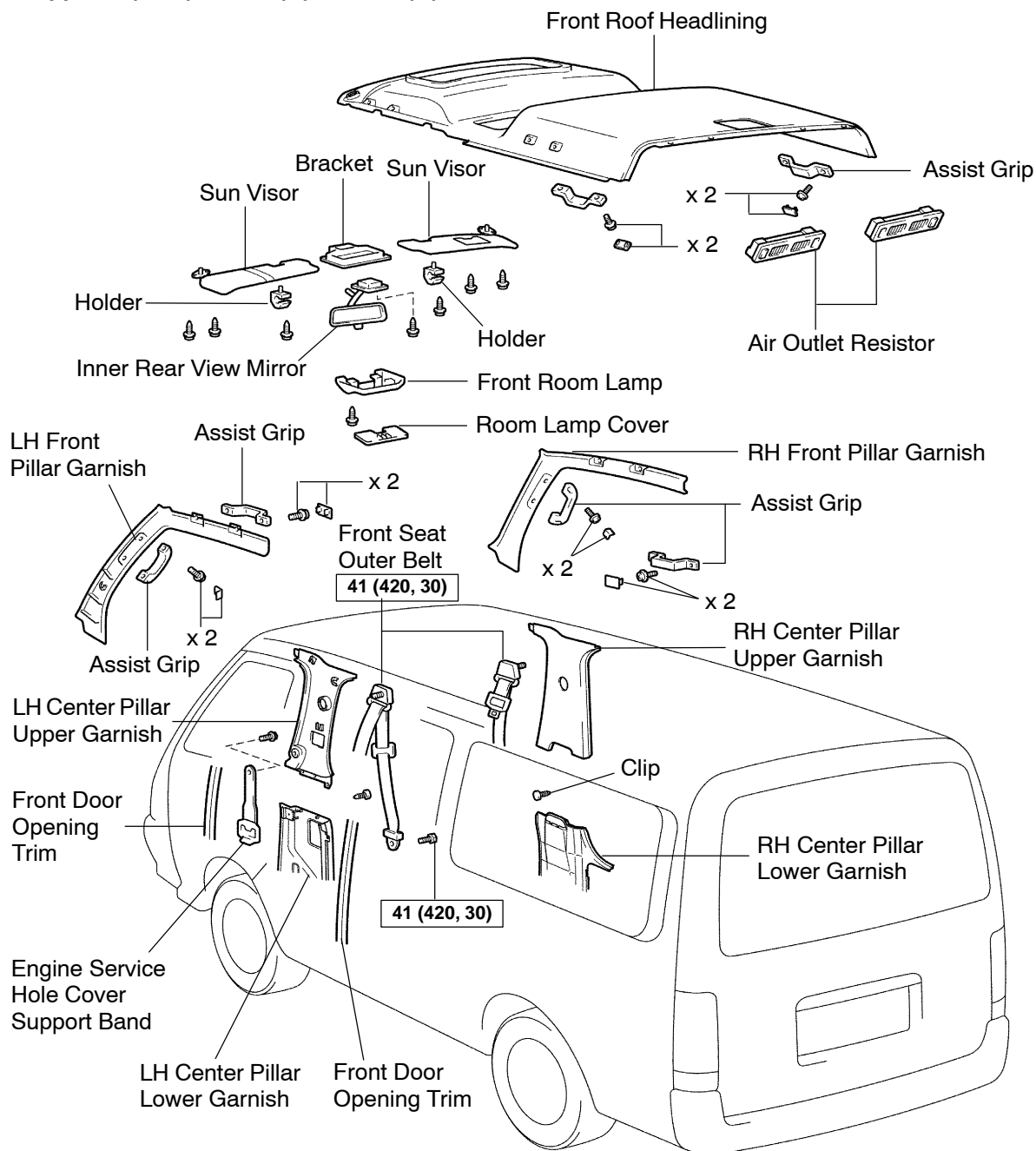
ROOF HEADLINING COMPONENTS

Philippines (G, Q),
China (G),
Russia (G)



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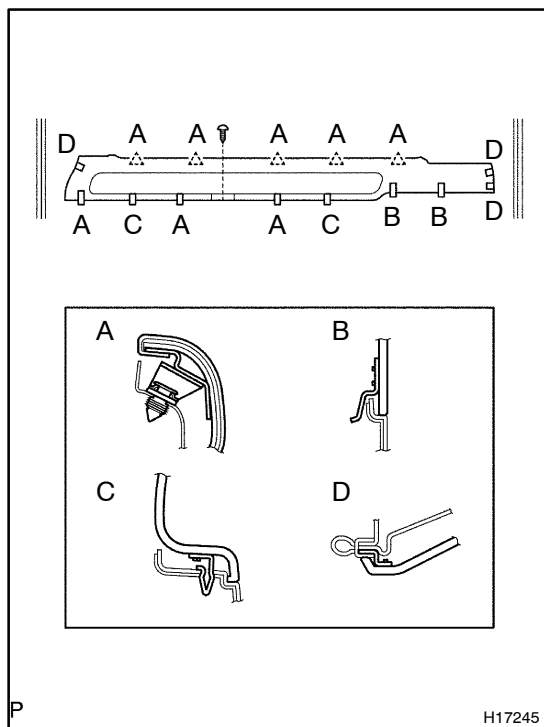
Philippines (G, Q), China (G), Russia (G):



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N·m (kgf·cm, ft·lbf) : Specified torque

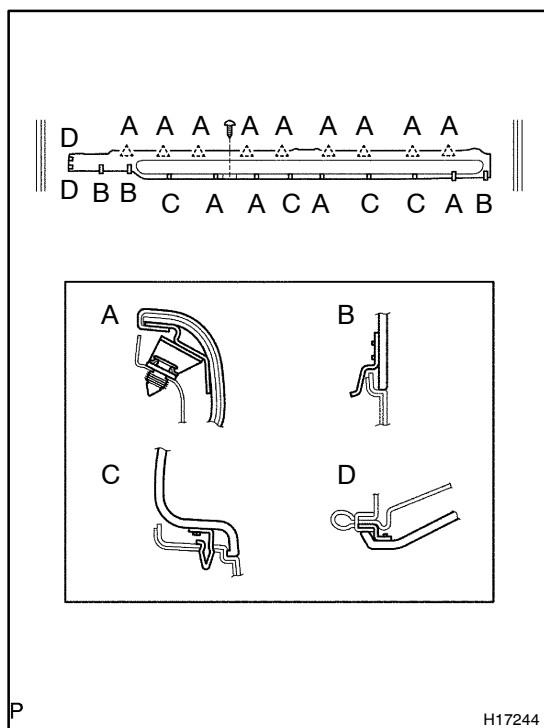
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REMOVAL

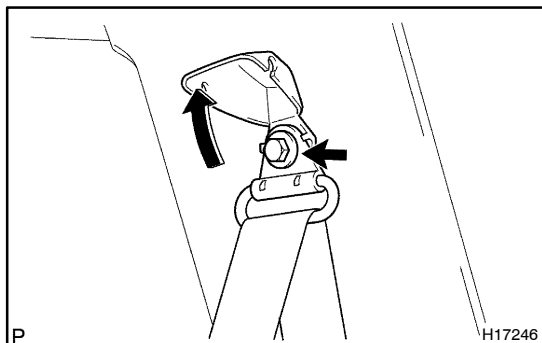
1. REMOVE RH QUARTER TRIM PANEL

- Remove the ash receptacle box and screw.
- Remove the slide door opening trim and RH back door opening trim around the RH quarter trim panel.
- Disconnect the 12 clips and remove the quarter trim panel.



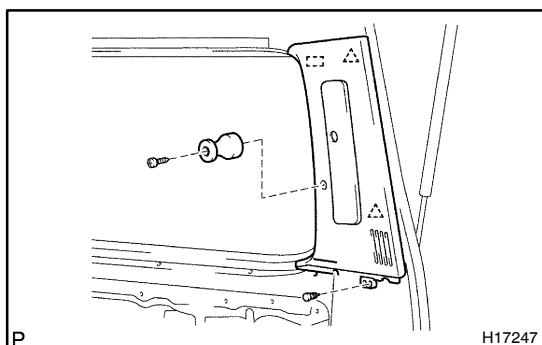
2. REMOVE LH QUARTER TRIM PANEL

- Remove the ash receptacle box and screw.
- Remove the LH front door opening trim and LH back door opening trim around the LH quarter trim panel.
- Disconnect the 20 clips and remove the quarter trim panel.

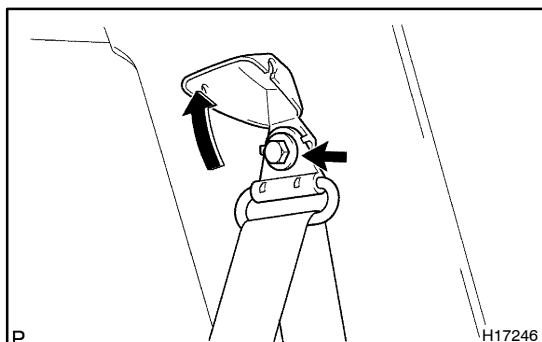


3. REMOVE REAR PILLAR UPPER GARNISHES

- (a) Using a screwdriver, open the cover of the RH No. 3 rear seat outer belt.
- (b) Remove the bolt and disconnect the RH No. 3 rear seat outer belt.

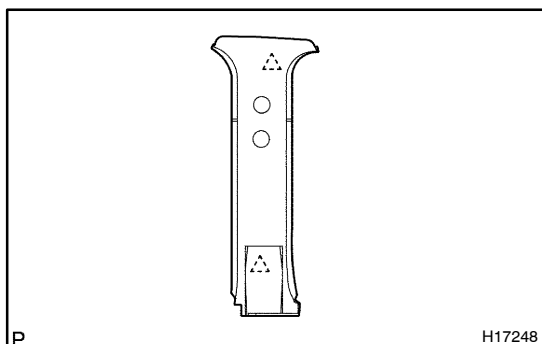


- (c) Remove the clip, screw and coat hook.
- (d) Disconnect the 3 clips and remove the RH rear pillar upper garnish.
- (e) Remove the LH rear pillar upper garnish in the above procedures.

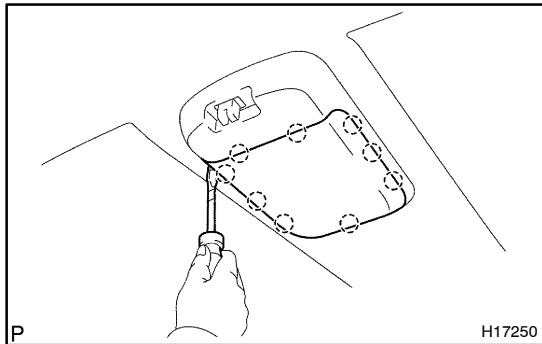


4. REMOVE QUARTER LOCK PILLAR GARNISHES

- (a) Using a screwdriver, open the cover of the RH No. 1 rear seat outer belt.
- (b) Remove the bolt and disconnect the RH No. 1 rear seat outer belt.



- (c) Disconnect the 2 clips and remove the RH quarter lock pillar garnish.
- (d) Remove the LH quarter lock pillar garnish in the above procedures.

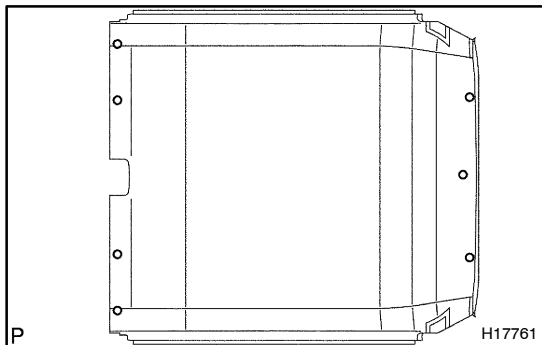


5. REMOVE CENTER ROOM LAMP

- (a) Using a screwdriver, remove the room lamp cover.
- (b) Remove the 4 screws and center room lamp, then disconnect the connector.

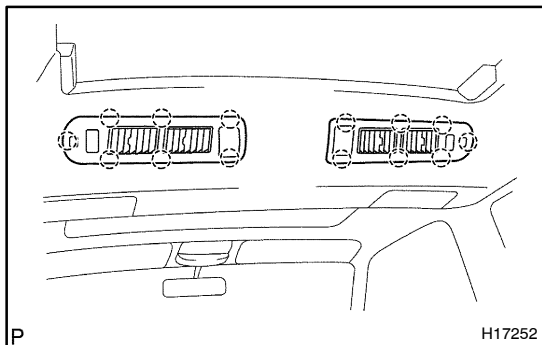
6. REMOVE ASSIST GRIPS

- (a) Using a screw driver, remove the 2 plugs, 2 screws and assist grip.
- (b) Remove the other 5 assist grips as the above procedure.



7. REMOVE REAR ROOF HEADLINING

Remove the 9 clips and rear roof headlining.

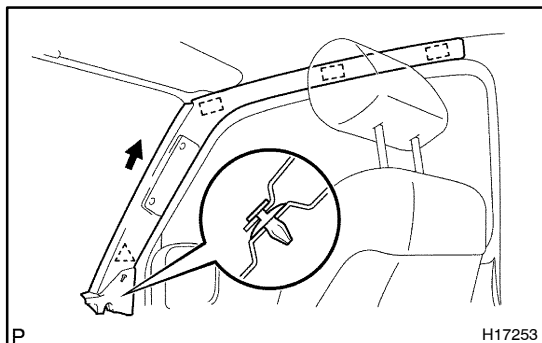


8. REMOVE AIR OUTLET RESISTERS

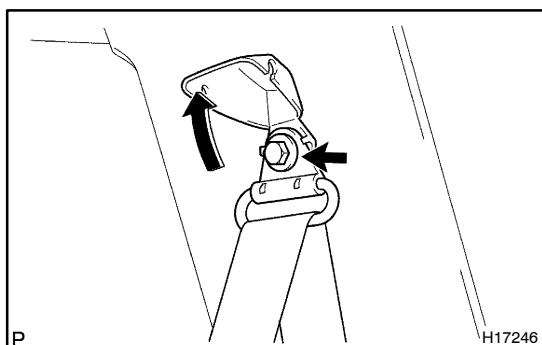
- (a) Using a moulding remover, disconnect the 7 clips.
- (b) Remove the air outlet resistor with disconnecting the connector.
- (c) Remove the other one as the above procedures.

9. REMOVE FRONT PILLAR GARNISHES

- (a) Using a screwdriver, remove the 2 plugs, 2 screws and assist grip.
- (b) Remove the other 3 assist grips as the above procedure.

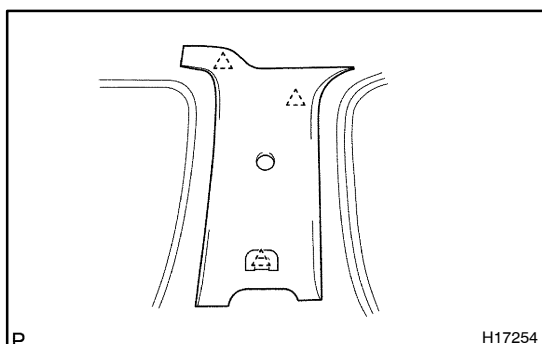


- (c) Disconnect the 4 clips and remove the front pillar garnish upward.

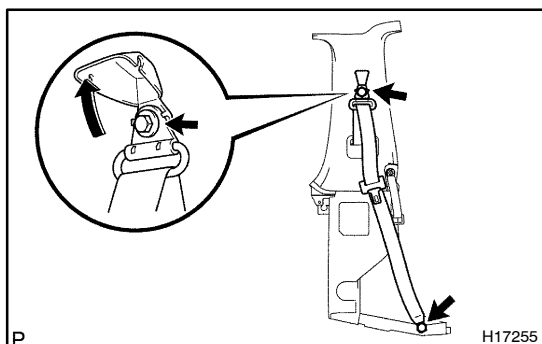


10. REMOVE RH CENTER PILLAR UPPER GARNISH

- (a) Using a screwdriver, open the cover of the RH front seat outer belt.
(b) Remove the bolt and disconnect the RH front seat outer belt.

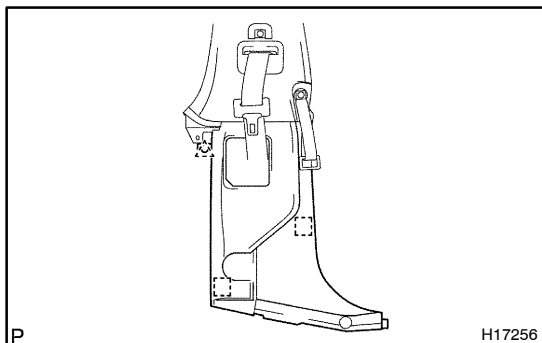


- (c) Remove the front door opening trim and slide door opening trim around the RH center pillar upper garnish.
(d) Disconnect the 3 clips and remove the RH center pillar upper garnish.

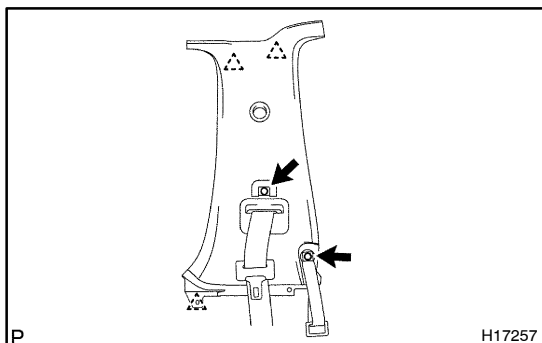


11. REMOVE LH CENTER PILLAR LOWER GARNISH

- (a) Using a screwdriver, open the cover of the LH front seat outer belt.
(b) Remove the 2 bolts and disconnect the LH front seat outer belt.



- (c) Remove the front door opening trim around the LH center pillar upper and lower garnish.
- (d) Disconnect the 3 clips and remove the LH center pillar lower garnish.

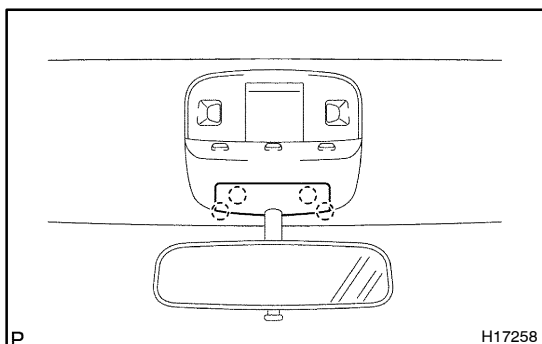


12. REMOVE LH CENTER PILLAR UPPER GARNISH

- (a) Remove the screw and engine service hole cover support band.
- (b) Disconnect the 4 clips and remove the screw.
- (c) Remove the LH center pillar upper garnish with disconnecting the seat belt.

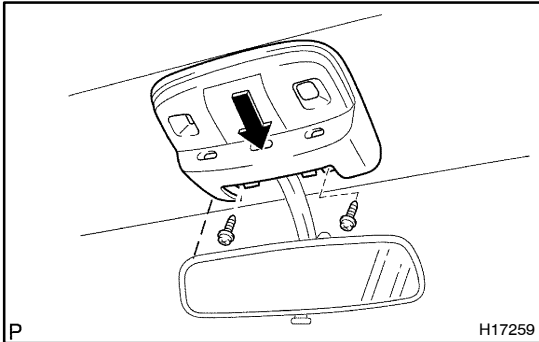
13. REMOVE SUN VISORS AND HOLDERS

- (a) Remove the 2 screws and sun visor.
- (b) Remove the screw and holder of sun visor.
- (c) Remove the others as the above procedures.

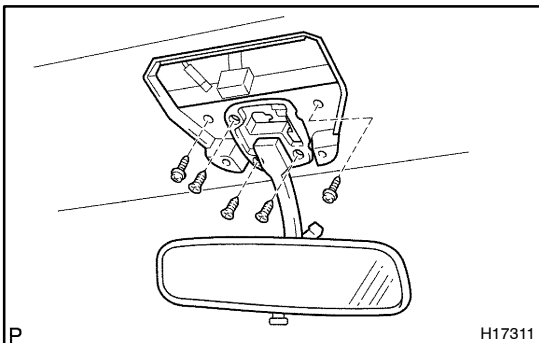


14. REMOVE FRONT ROOM LAMP

- (a) Using a screwdriver, pry the claw of the room lamp cover.
- (b) Remove the room lamp cover.

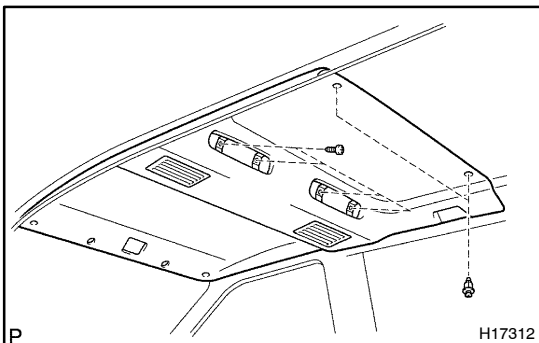


- (c) Remove the 2 screw.
- (d) Remove the front room lamp cover with pushing forward and disconnect the connectors.



15. REMOVE INNER REAR VIEW MIRROR

Remove the 5 screws, inner rear view mirror, absorber and bracket.



16. REMOVE FRONT ROOF HEADLINING

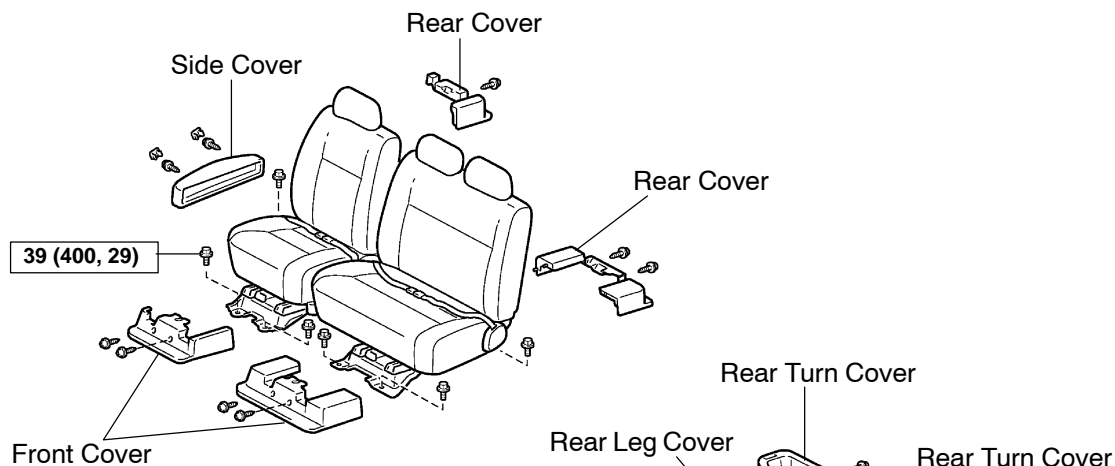
Remove the 4 screws, 2 clips and front roof headlining.

INSTALLATION

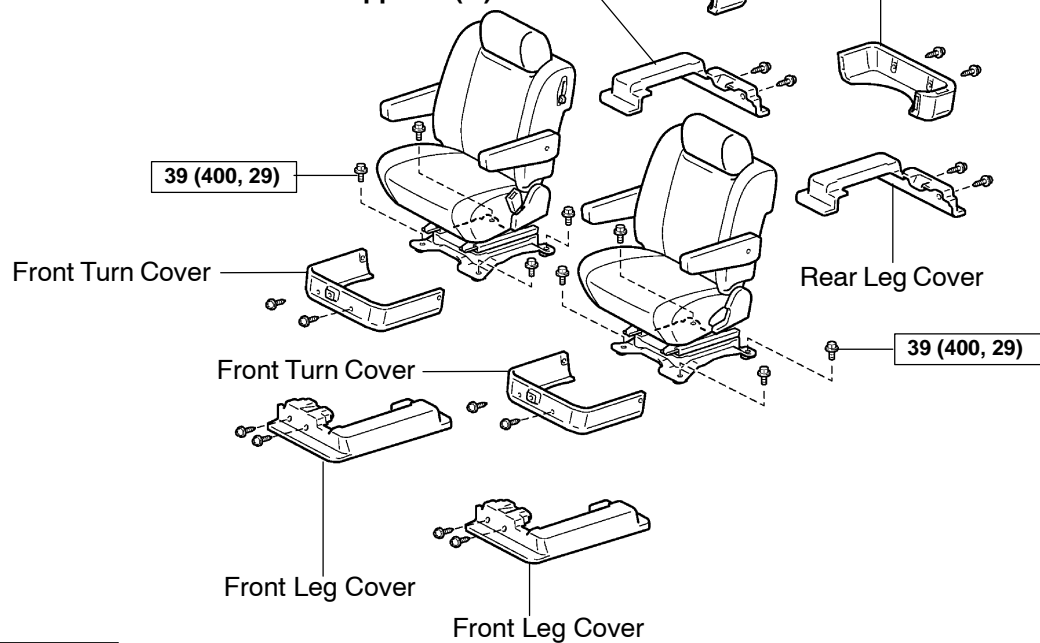
Installation is in the reverse order of removal procedure.

REAR SEAT COMPONENTS

No. 1 Seat for Philippines (G), China (G), Russia (G)



No. 1 Rear Seat for Philippines (Q)

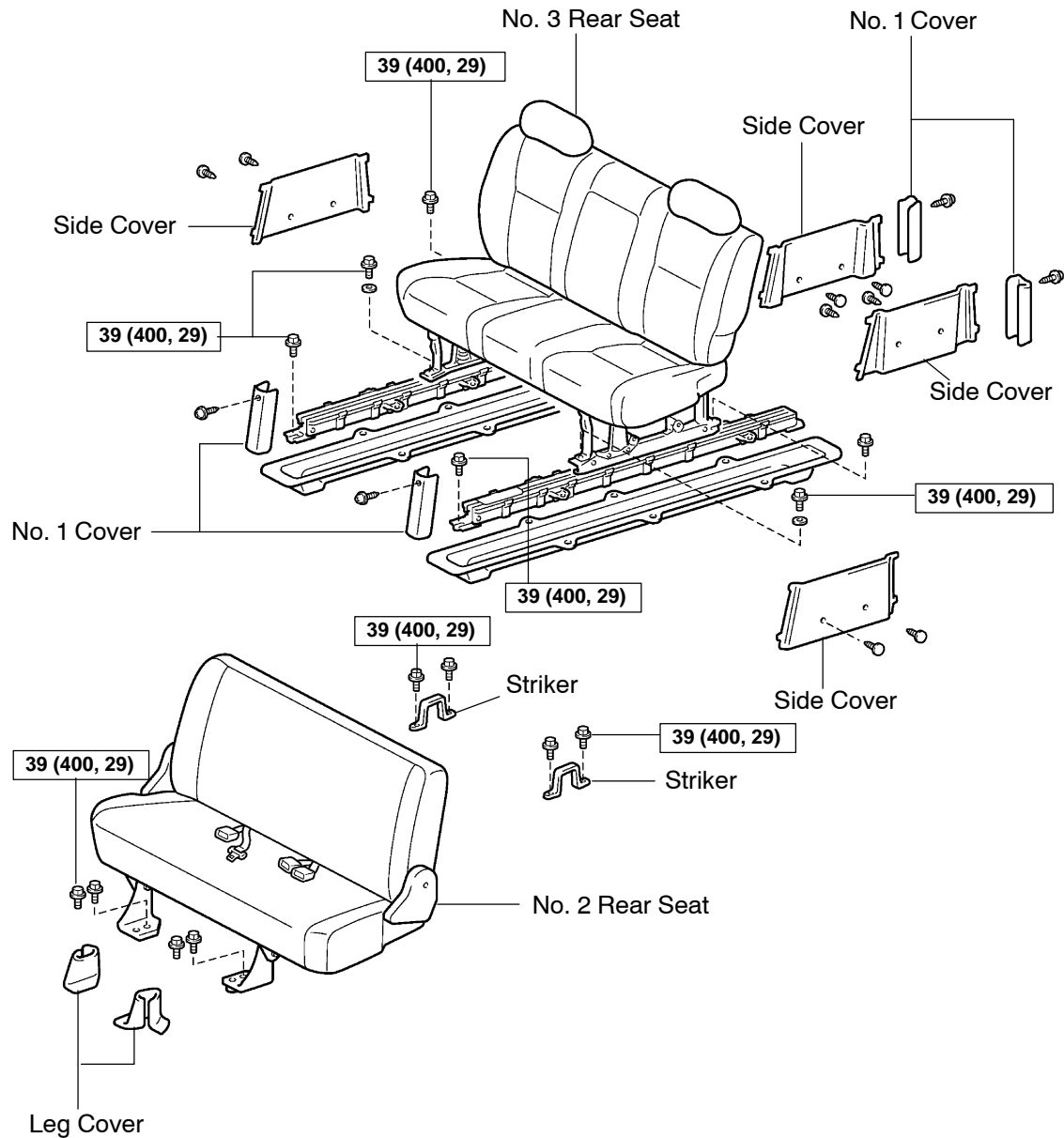


N·m (kgf·cm, ft·lbf) : Specified torque

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No. 2 and No. 3 Rear Seat for Philippines (G, Q), China (G), Russia (G)



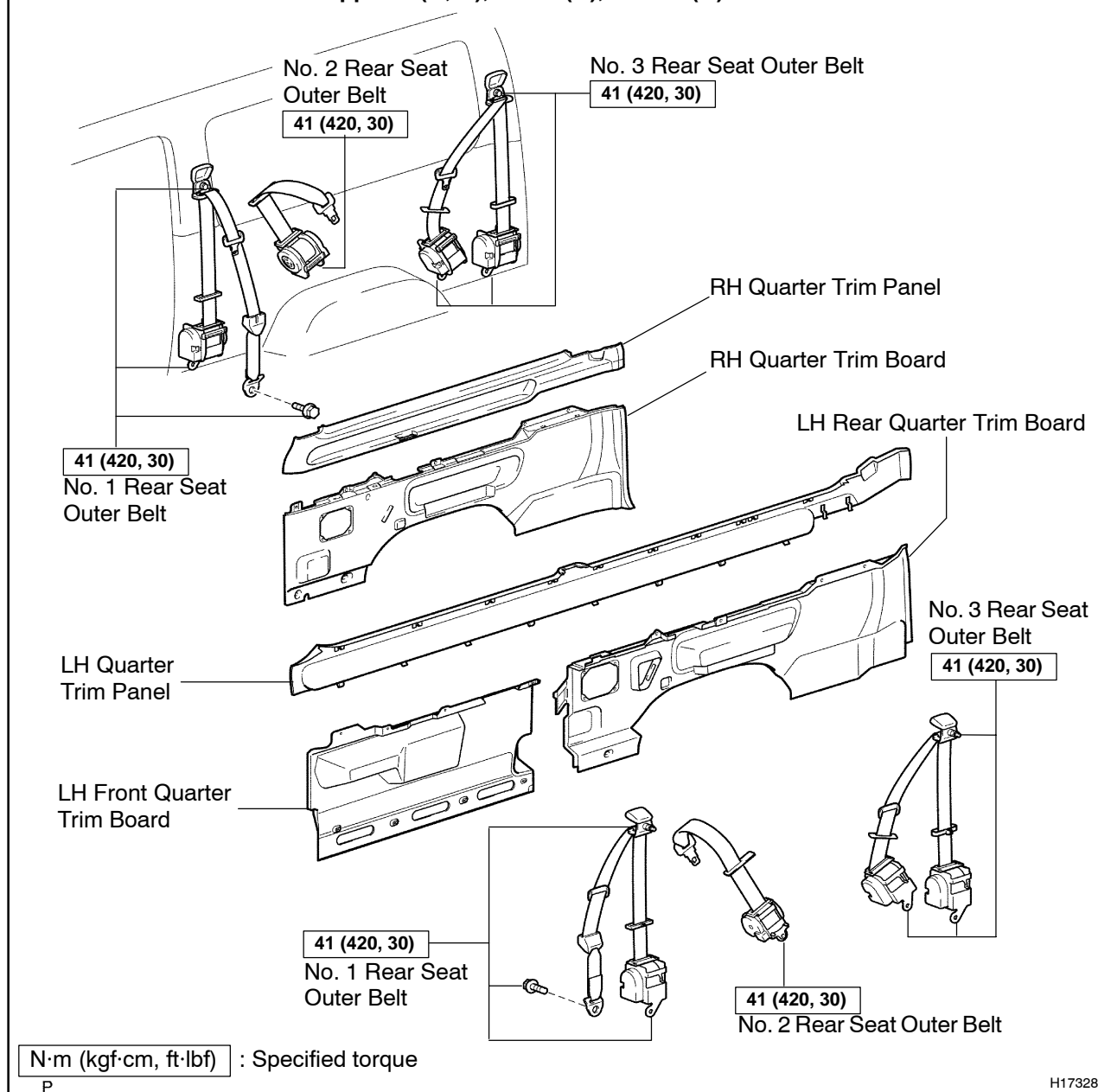
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N·m (kgf·cm, ft·lbf) : Specified torque

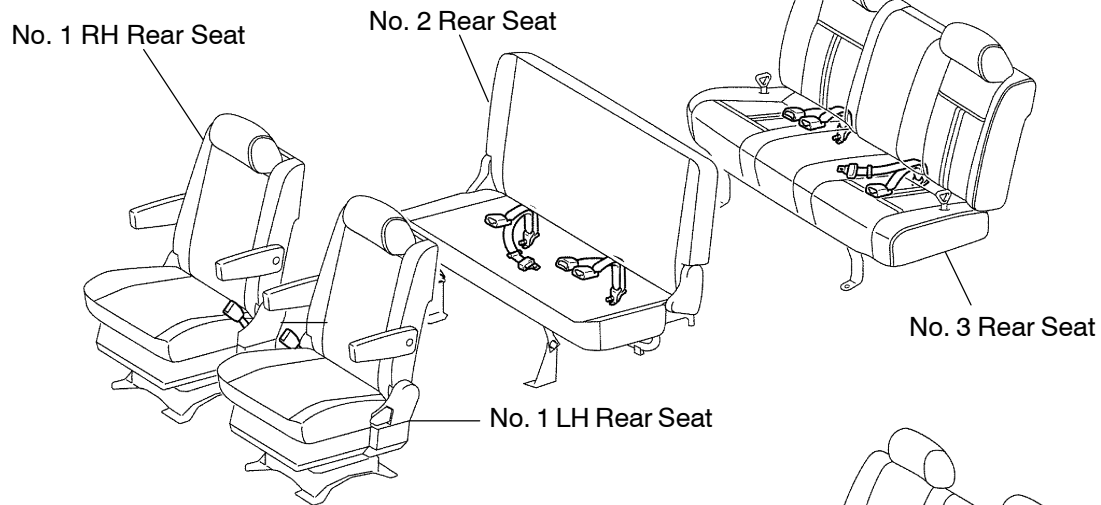
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SEAT BELT COMPONENTS

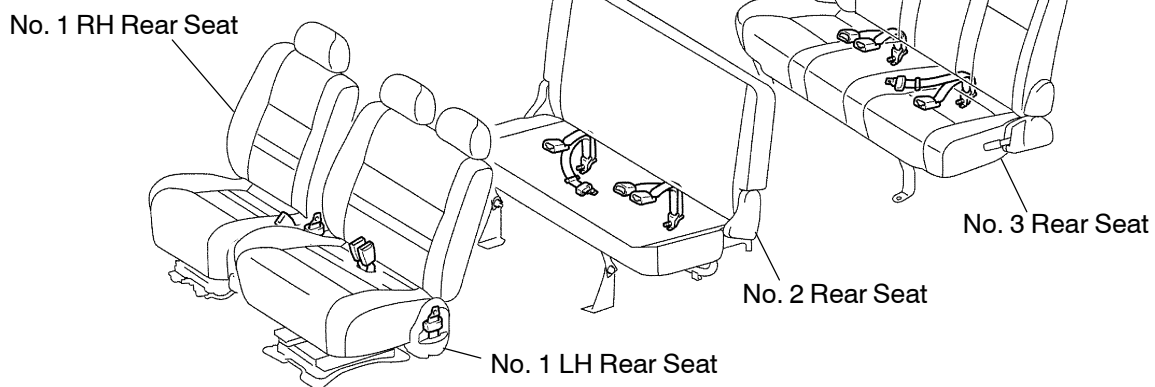
Rear Seat Outer Belt for Philippines (G, Q), China (G), Russia (G)



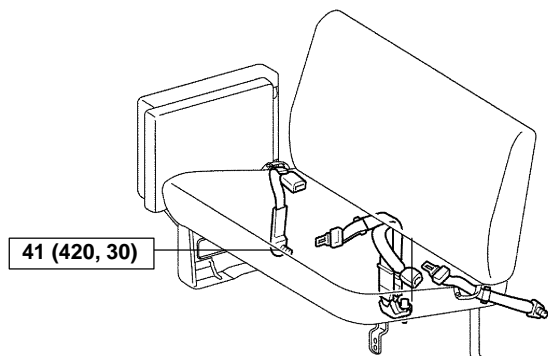
Rear Seat Inner Belt for Philippines (Q)



Rear Seat Inner Belt for Philippines (G), China (G), Russia (G)

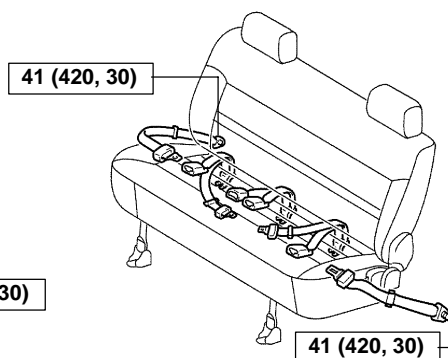


No. 1 Rear Seat Belt for Philippines Commuter



P N·m (kgf·cm, ft·lbf) : Specified torque

No. 2 Rear Seat Belt for Philippines 6/10 seat



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